

MicroPDV for Slapper Detonator Characterization

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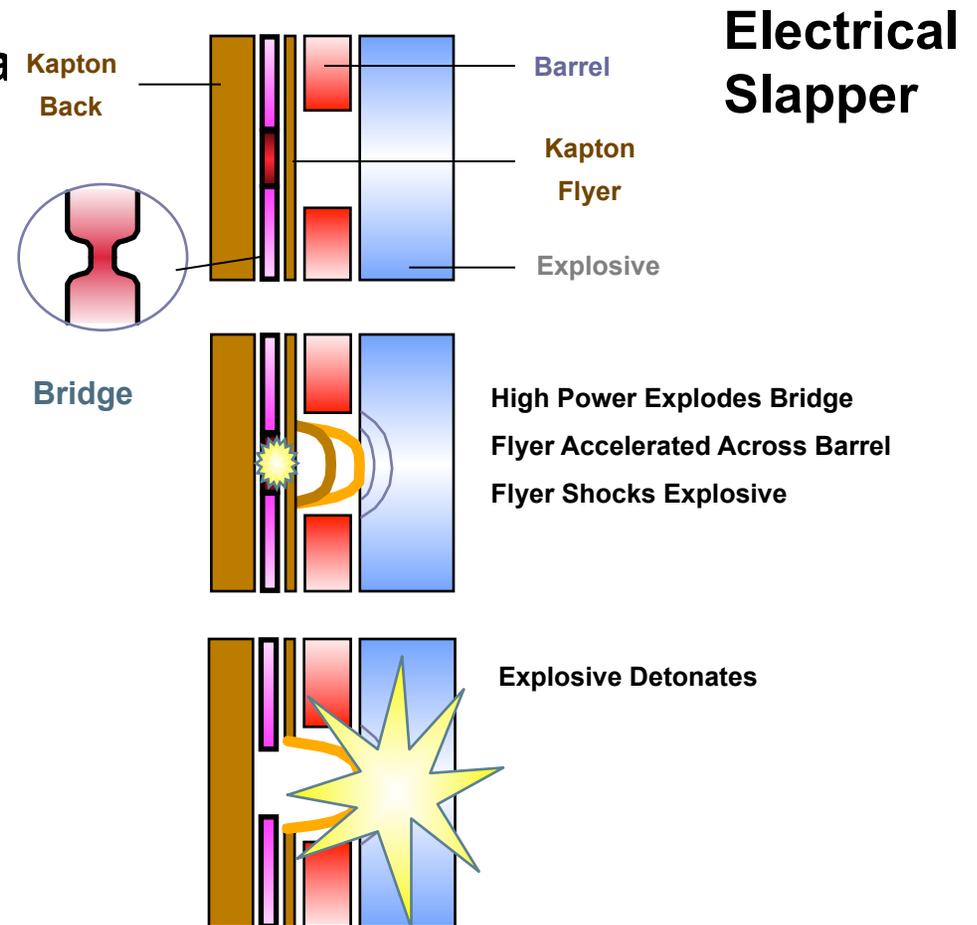
**PDV Workshop
Livermore Calf
Nov 2, 2011**

Outline

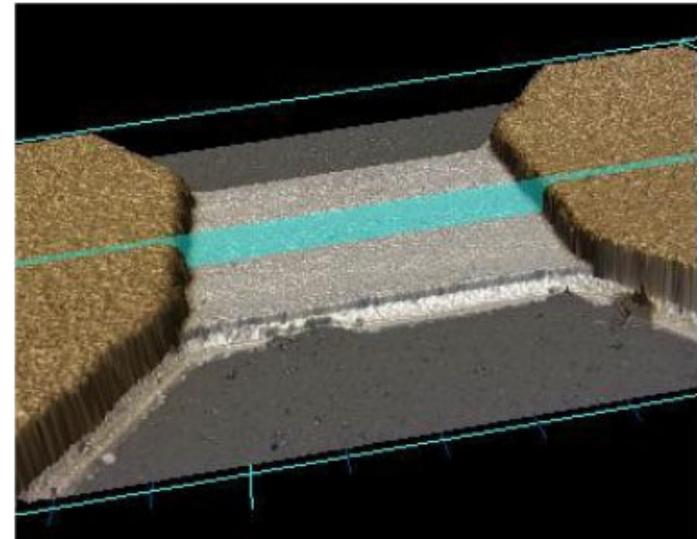
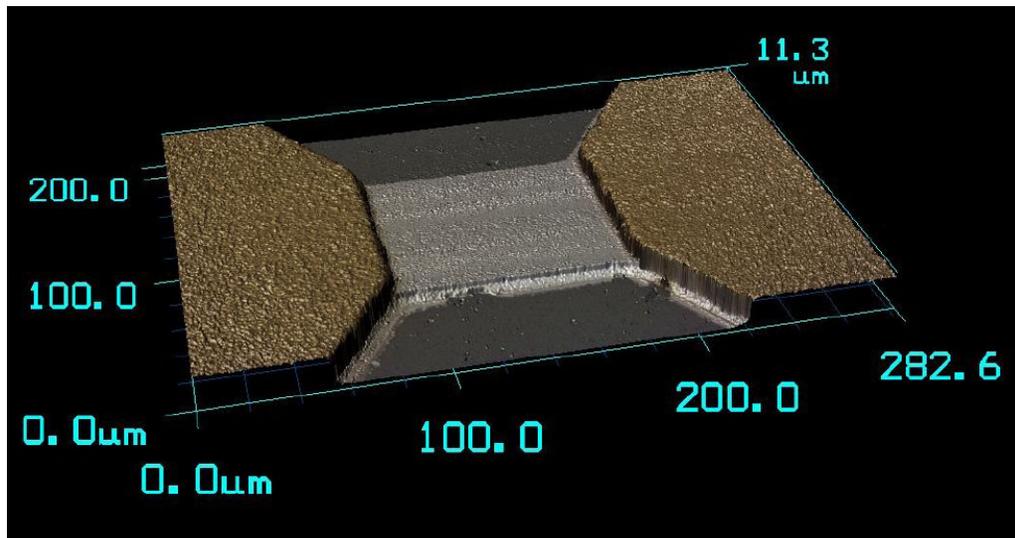
- **Slapper Flyer Velocity Problem**
- **History**
- **MicroPDV “Probe”**
- **Data Analysis**
- **Examples**
- **Future**

Slapper Detonator Characterization Problem

- “Slapper” detonators throw a flyer to initiate explosive:
 - very small (~200 μm)
 - clear (typically perylene)
 - Thin (12 to 25 μm)
 - Fast (3 – 5 km/s)
- How do you measure the velocity of these samples?



Chip Slapper: Subject for the microPDV system



Confocal microscopy (Keyence) applied to chip slappers to characterize bridge surface and surrounding overplating

3 Gold				3 Gold
1.5 Copper	3 Gold		3 Gold	1.5 Copper
0.05 Titanium	1.5 Copper		1.5 Copper	0.05 Titanium
8 Gold	0.05 Titanium	0.05 Titanium	0.05 Titanium	8 Gold
	2.75 Aluminum	2.75 Aluminum	2.75 Aluminum	
0.3 Palladium				0.3 Palladium
0.2 Titanium	0.1 Titanium	0.1 Titanium	0.1 Titanium	0.2 Titanium
CERAMIC				
0.2 Titanium				0.2 Titanium
0.3 Palladium				0.3 Palladium
8 Gold				8 Gold
3 Gold				3 Gold

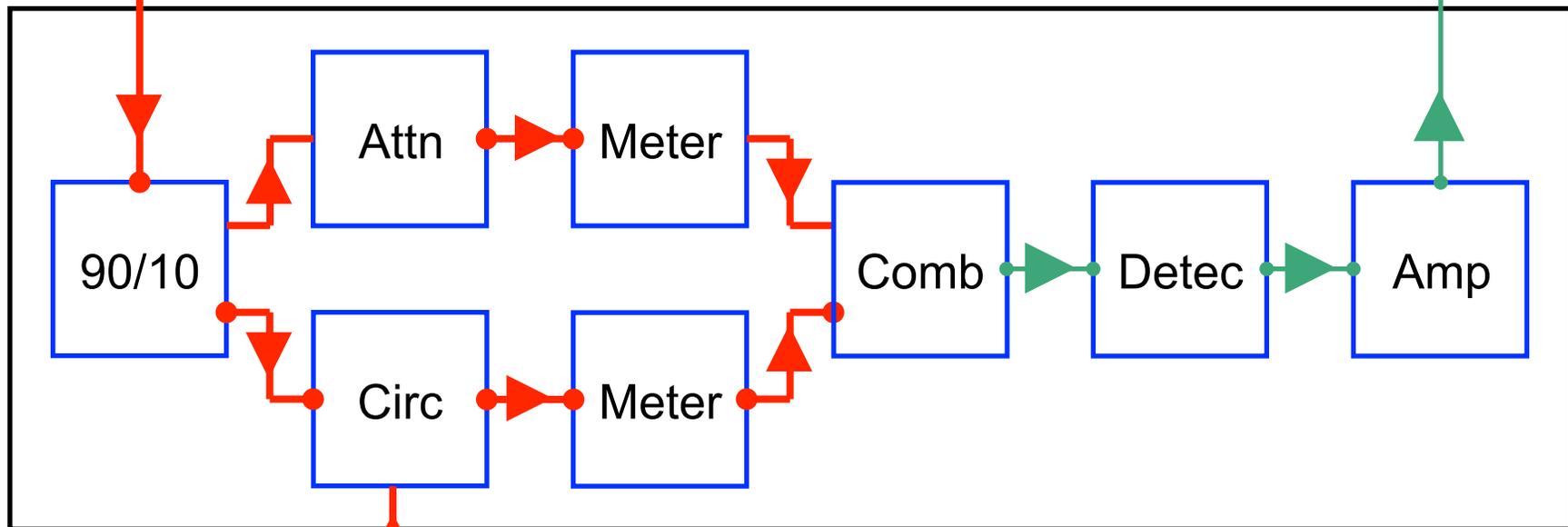
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History:

2005 LANL W-6 Adjustable Balance PDV Design

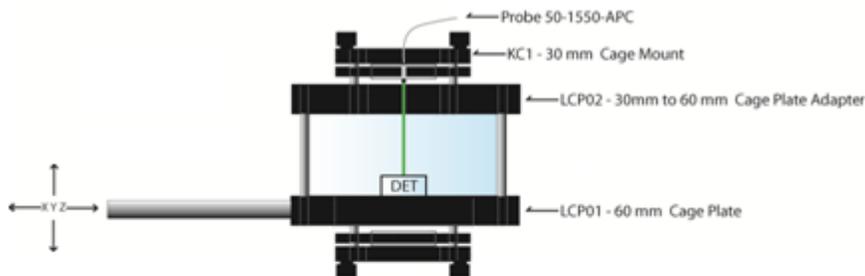
1550 nm Fiber Laser
2 W max., 100 mW typ.

8 GHz Bandpass Digitizer
20 GS/s, 4 ch., 8 bits



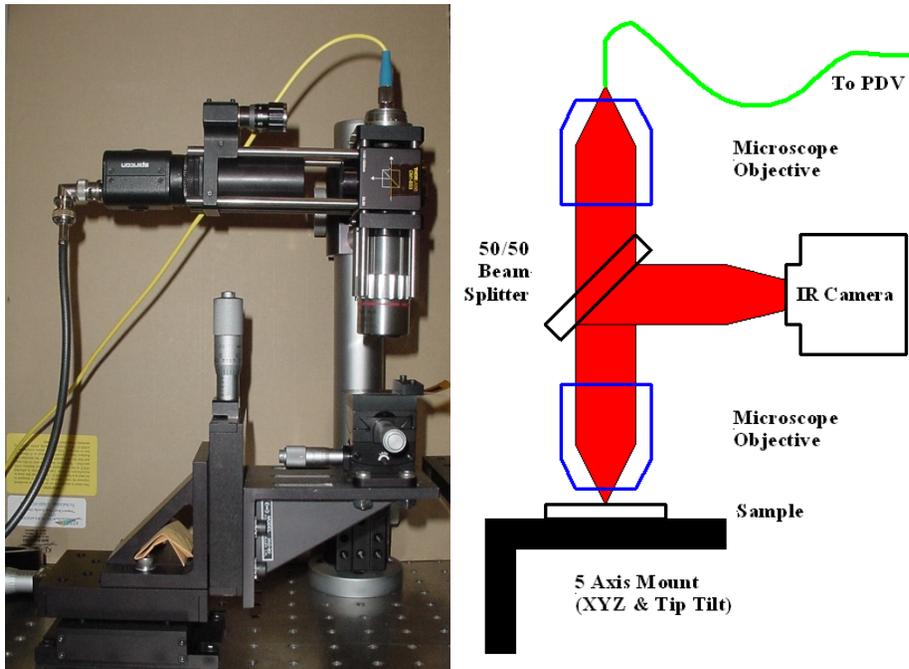
History:

First Probe and Alignment setups



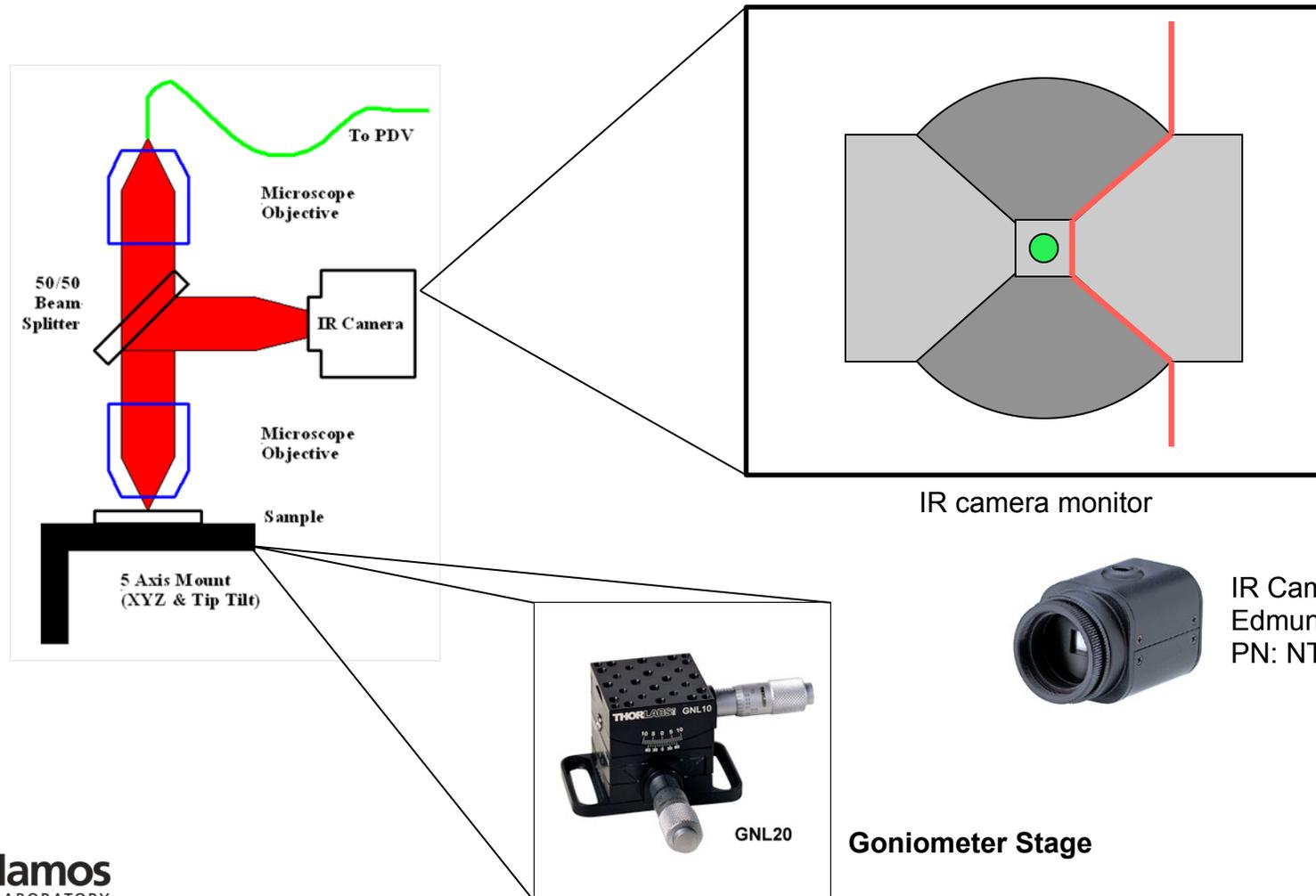
- **First try:**
 - Collimated probes
 - One tip-tilt stage
 - Alignment very difficult
 - At best 50/50 data return
- **Other attempts**
 - Tried two tip/tilt stages
 - Tried visible alignment laser
 - Tried IR visualizing tools
 - Tried disposable probes mounted to chip
- **Other labs tried several attempts as well**
 - LLNL had a long range microscope and visible laser (had to misalign in a reproducible way)
 - SNL had some similar approaches

The Micro-PDV Solution: Combine IR microscope and PDV probe



- **PDV and IR Microscope System**
- **Allow very precise positioning of PDV probe beam on small targets (EFI Bridges, etc.)**
- **Very small spot size (~ 10 micron)**
- **5 Axis mount allows optimal alignment of sample to PDV probe**
- **Using to characterize initiation events (EFI flyer, EBW bridge burst, DOI Ablation, etc.)**

microPDV: Visualize PDV spot on sample



IR Camera:
Edmund Optics
PN: NT56-567



Goniometer Stage

MicroPDV Design Tricks

■ Microscope Objective

- We have had mixed success with microscope objectives
- Extremely clear images with some
- Very high back reflections with others
- Large number of optics, and no control over AR coatings or plano-faces

■ IR Camera

- Cheap solution has served us well.
- CCD camera with scintillation coating from Edmunds scientific

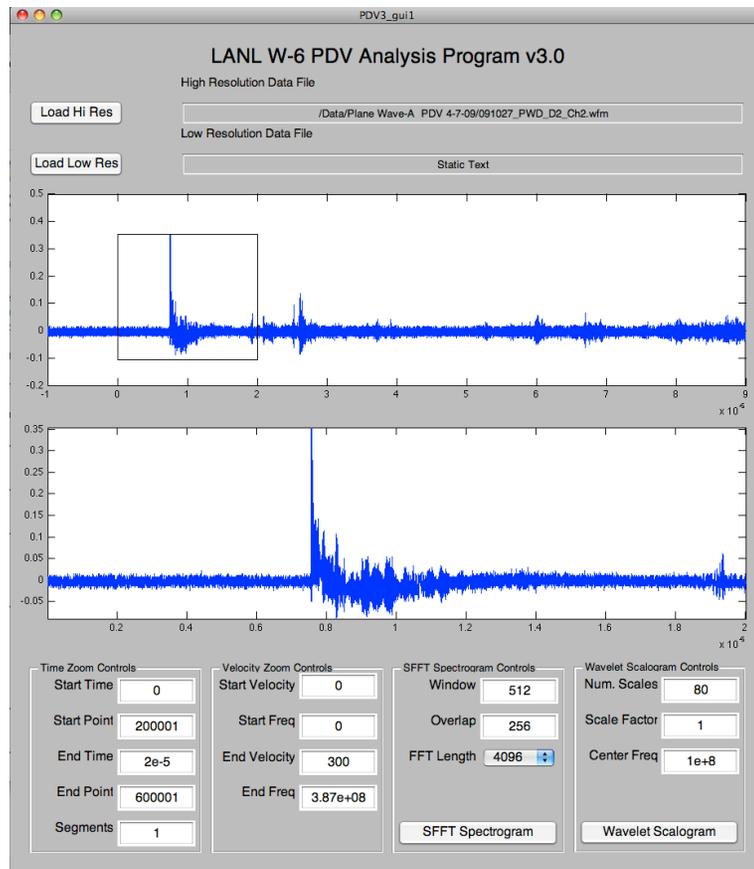
■ Beam Splitter

- Thick substrate, 10% beam splitter has given best results

■ Tip/Tilt is very important

- Perfectly Normal does not give PDV results (flash?, too much spectral reflectance? Etc.)
- Slight tilt to off normal gives better result

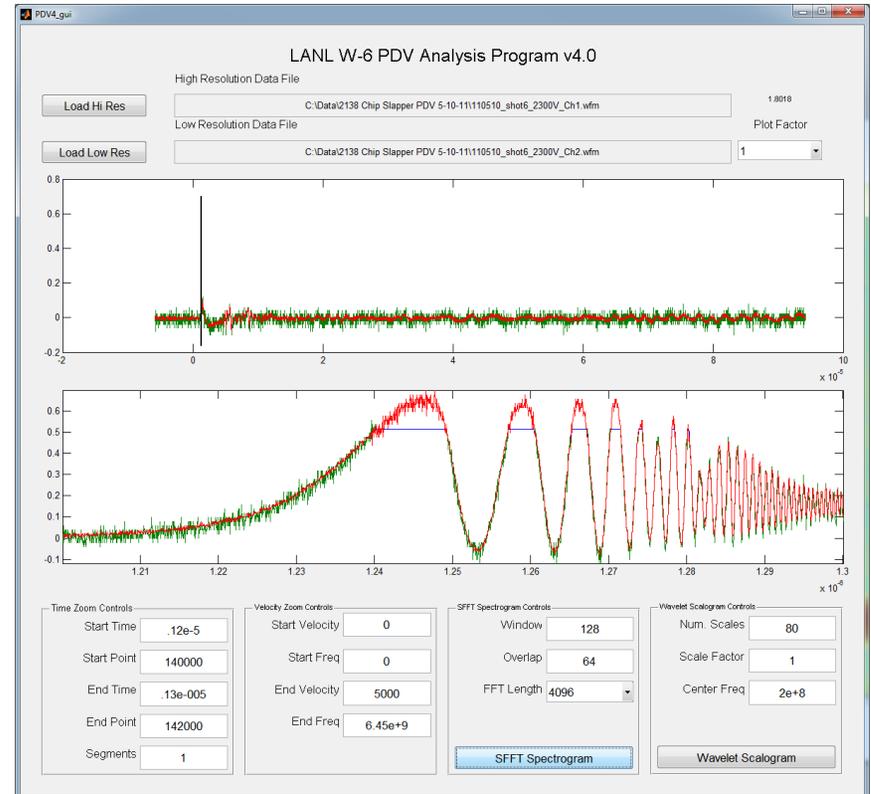
PDV Software



- Combines two channels (high and low res) into one hybrid channel
- Has standard SFFT analysis, and our implementation of the Indian Head segmented SFFT analysis
- Has an option to extract a spline either forwards or backwards and save to Matlab desktop
- Requires MatLab, and currently reads either CSV (huge data files) or Tek .wfm files for our scope.
- Two implementations of Wavelets (MatLab's new toolbox and an inhouse implementation)

Software: Combine Two Resolution Data Files

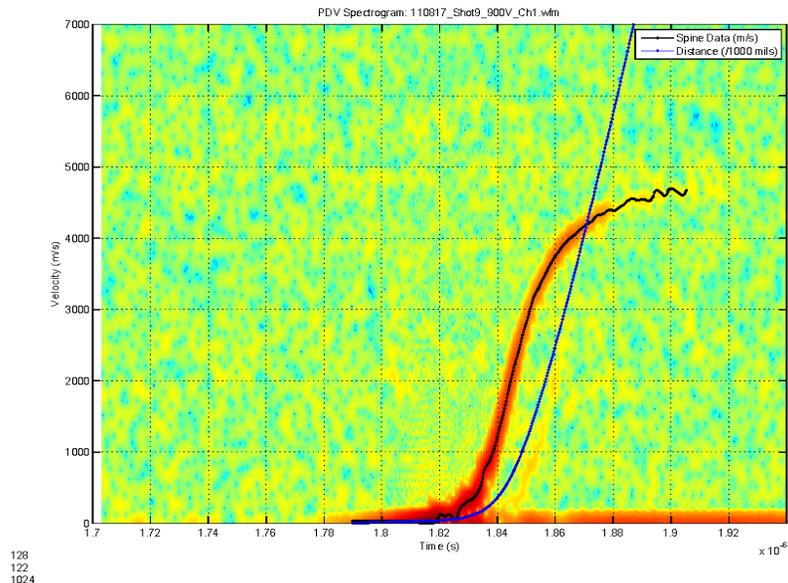
- We usually collect data on two channels, with one set to 10x voltage resolution
 - Low Resolution for period of high reflectivity (launch for our work)
 - High Resolution for period of low reflectivity (flight for our work)
- Software combines both traces into one “hybrid” trace
- One approach to dealing with changing reflectivity during experiment



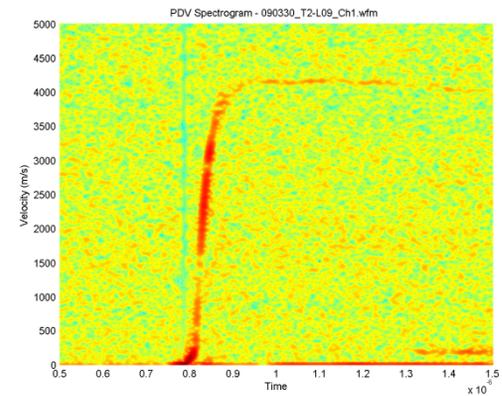
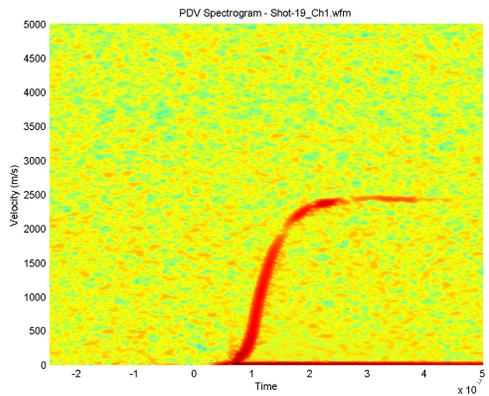
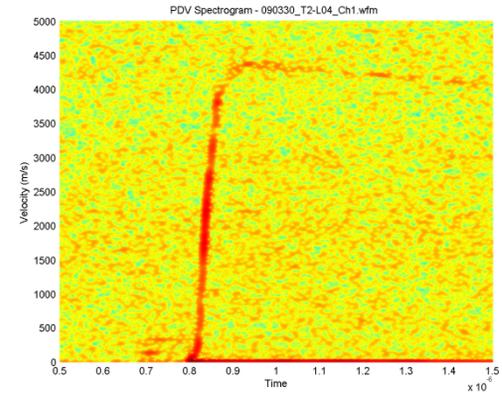
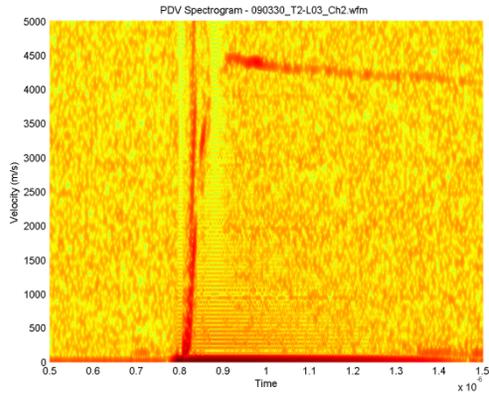
Software:

Extract V vs. T Plot, and Integrate to D vs. T Plot

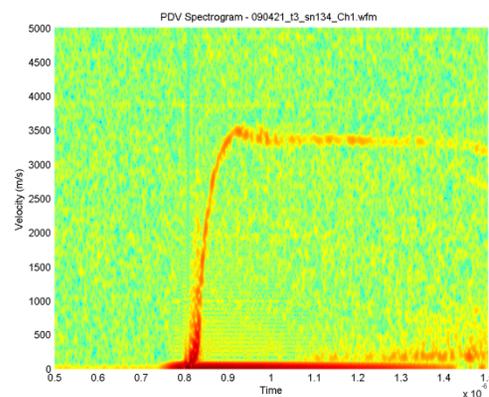
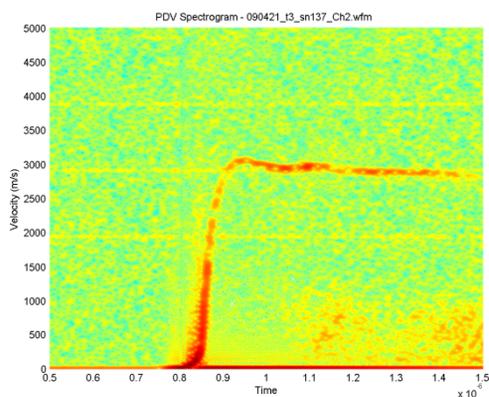
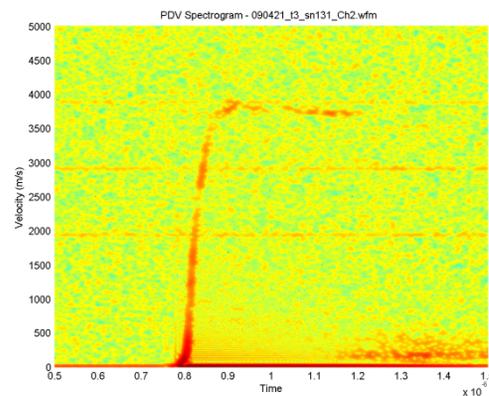
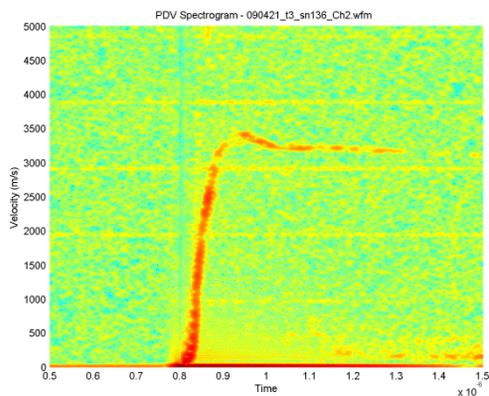
- Extract Velocity by fitting a Gaussian to the FFT power spectrum at each time step.
- Smooths the jagged noise on the top of the velocity.
- Use center of Gaussian as velocity at that time step.
- Use Gaussian parameters from previous time step as seed for each new time step
- Also extract Gaussian width, which might contain additional information about signal quality, sample condition, etc.
- Integrate V vs. T plot to get D vs. T Plot



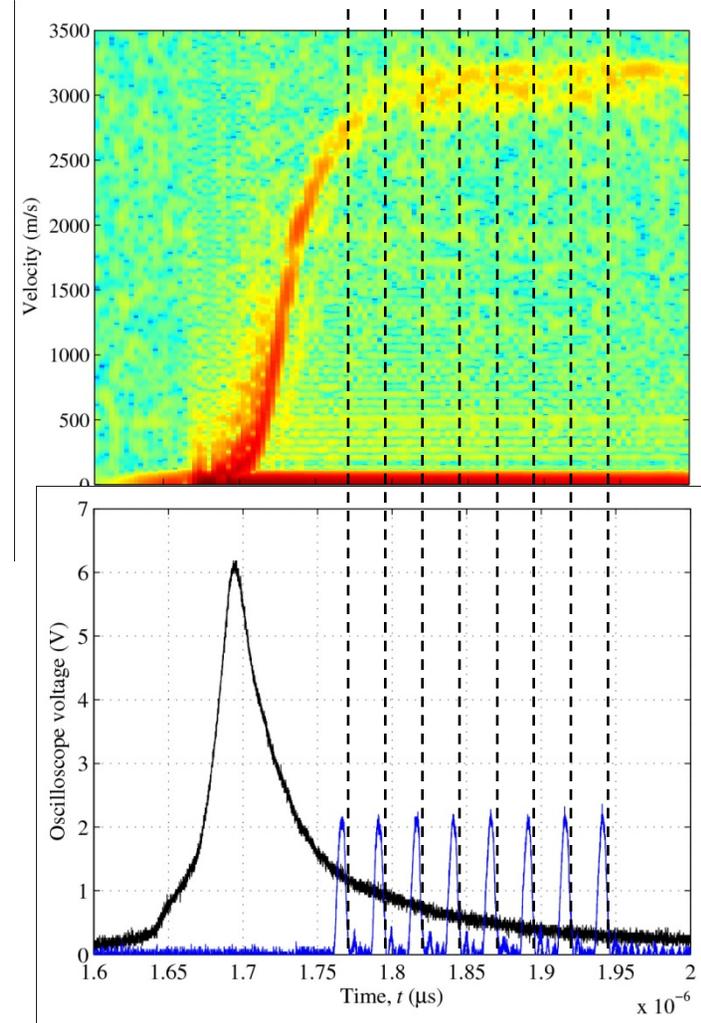
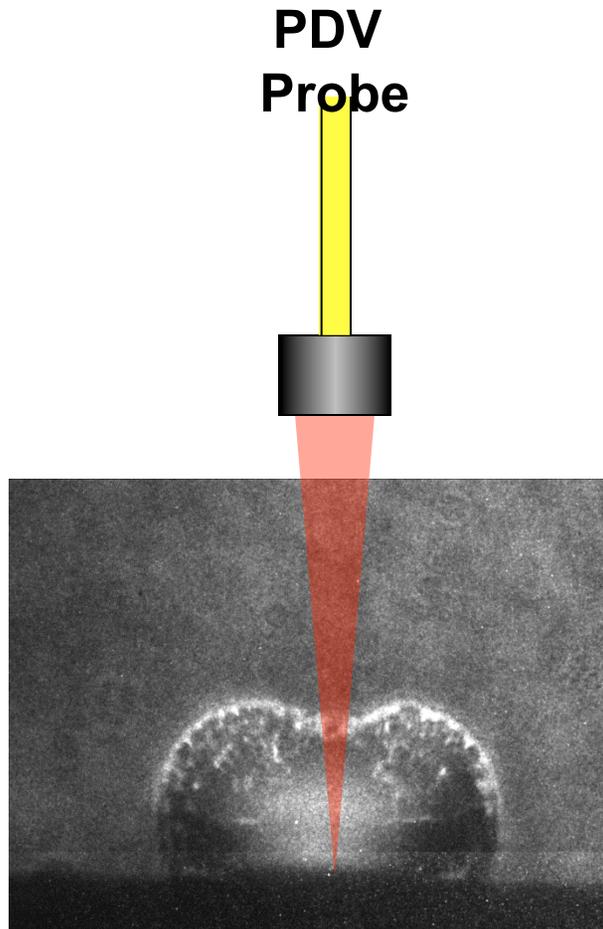
microPDV Spectrograms



Typical Tanner Shots with Micro-PDV

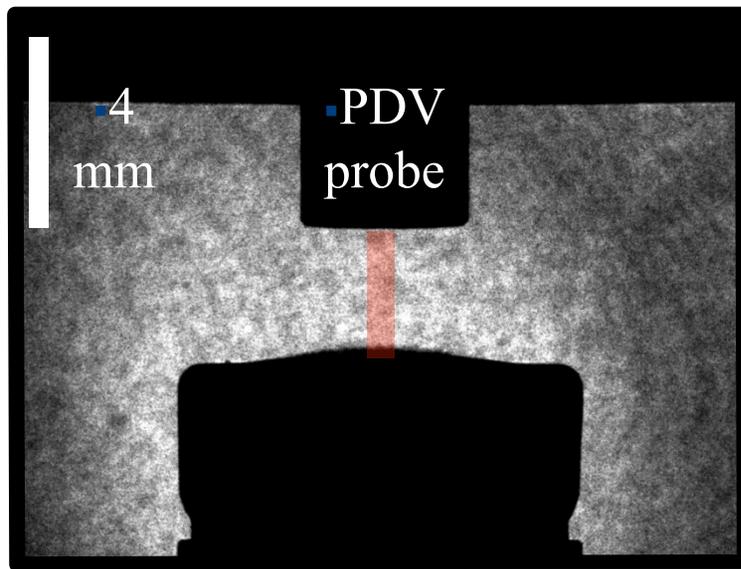


Simultaneous Schlieren/PDV on Chip Slapper



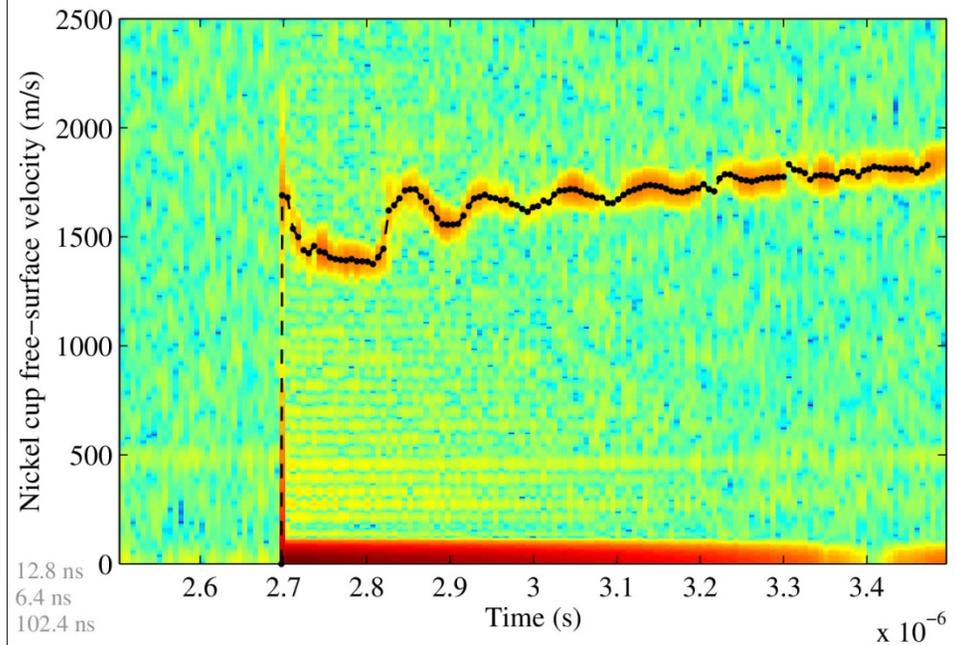
Detonator Output into Air

▪Ultra-high speed imaging



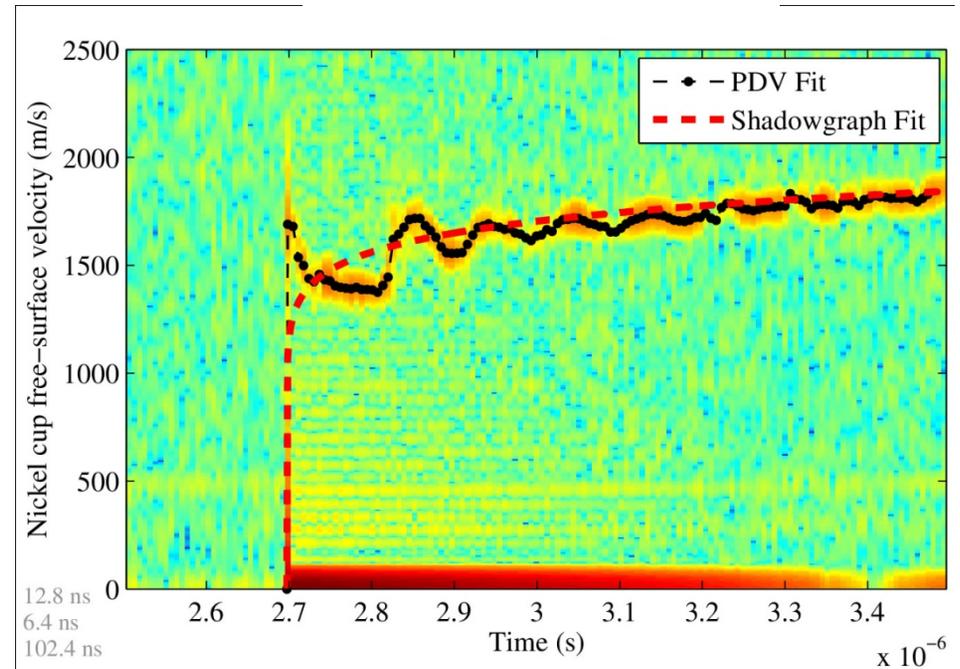
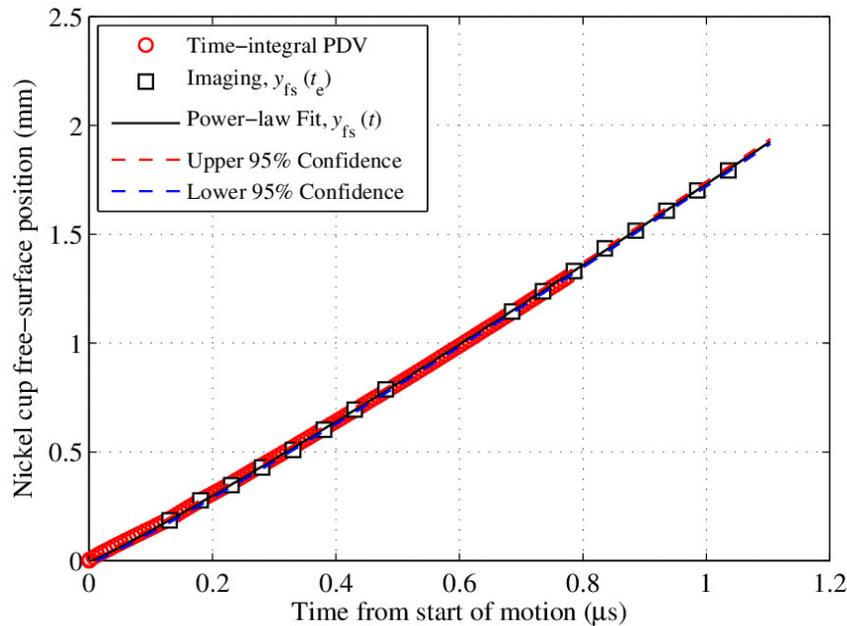
▪5 ns exposure, 50 ns inter-framing

▪Centerline PDV



▪A Gaussian fitting method is employed to find the peaks of the measured velocity data for each FFT window

Detonator Output into Air – Centerline Results



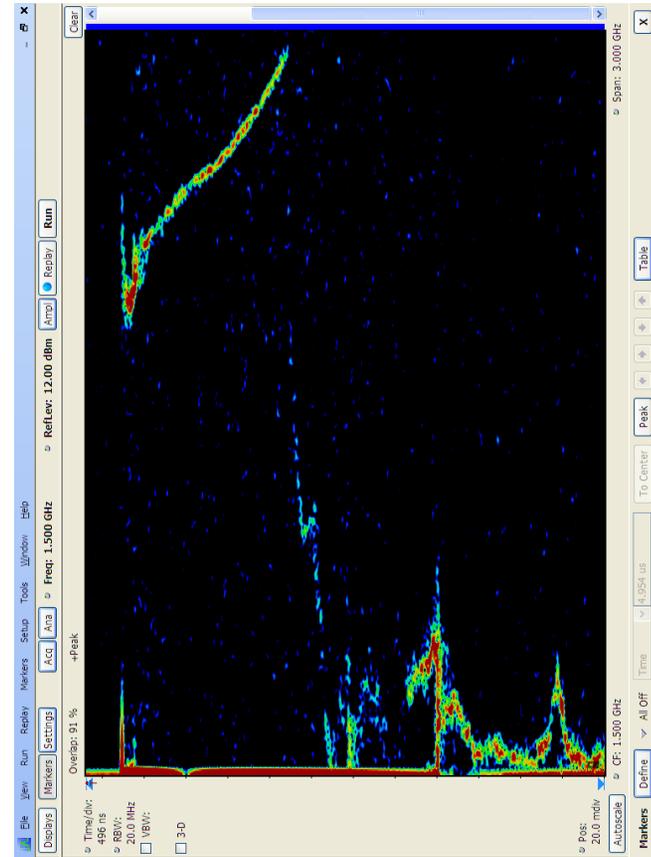
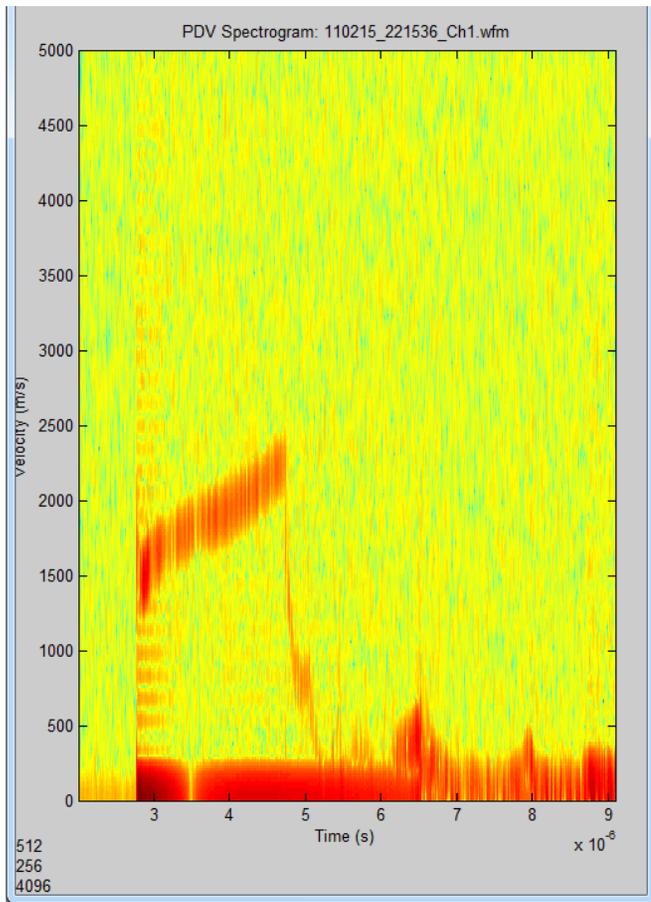
- Excellent agreement is observed that supports the use of simultaneous ultra-fast time-resolved imaging and PDV techniques to validate the reduced data resulting from each method.

Conclusions

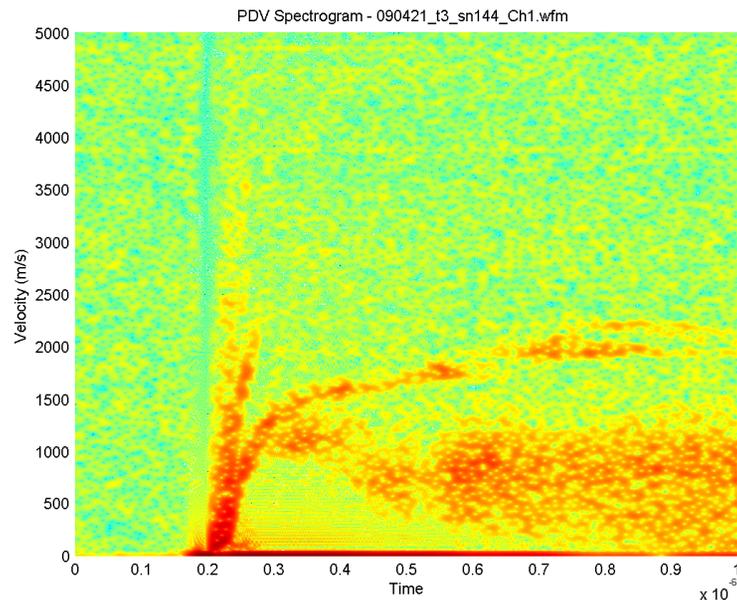
- **MicroPDV combines IR microscope for small focused spot size and positioning and PDV signal light recovery**
- **Effective for small fast clear subjects**
- **Concept could be applied to other subjects as well**

Questions:

- **Need “long working distance” (1 m?) PDV probe design.**
 - Anyone have some success, I would appreciate tips/tricks/suggestions
- **Velocity vs. Time to Distance vs. Time transform**
 - Probably not possible (path integral vs. state integral)
 - Transform “image”
- **Z-Chirp Transform?**
 - From discussions with Tektronix, they suggest a “Z-Chirp Transform”, which is somehow optimized for single shot



What happened here?



- Perhaps as many as 4 different “flyers” in this shot
- A fast accelerating flyer that we lose quickly
- A medium accelerating flyer that eventually breaks into two pieces
- A cluster of slower material that rapidly decelerates