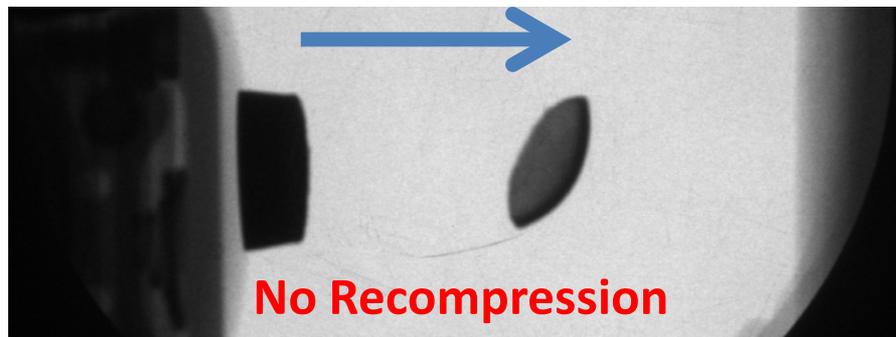
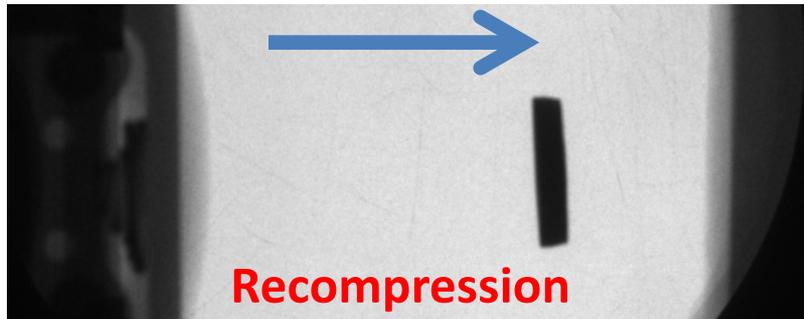
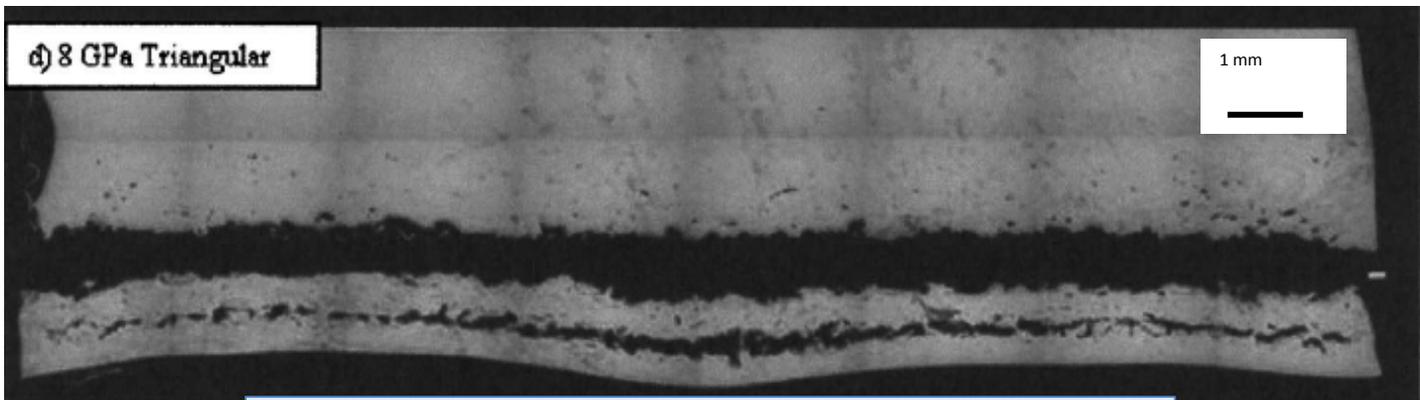
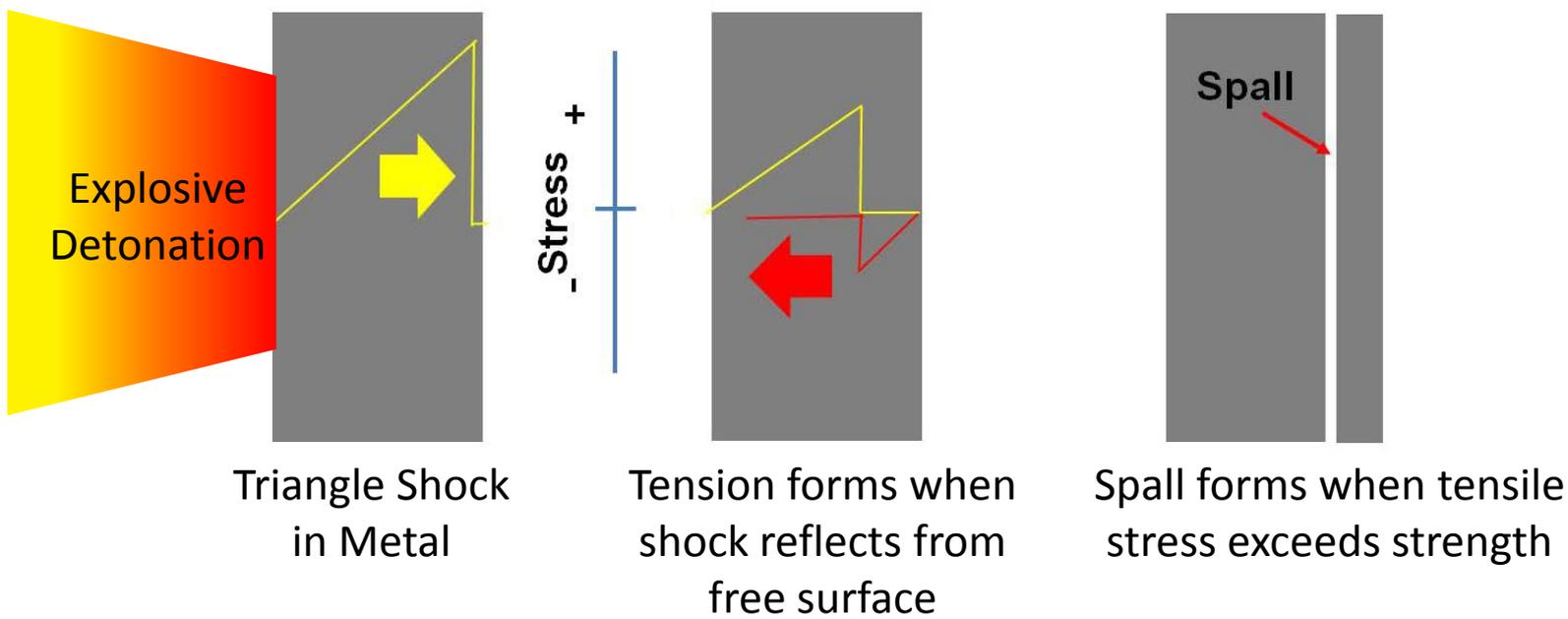


Copper spall experiments with recompression using HE (Copper Spall Soft Recovery Experiments)

NSTec: W. D. Turley, E. Daykin, R. Hixson, B. M. LaLone, C. Perez, G. D. Stevens, L. Veaser
LANL: E. Ceretta, G. T. Gray, P. Rigg, D. Koller



Metals in direct contact with explosives will spall

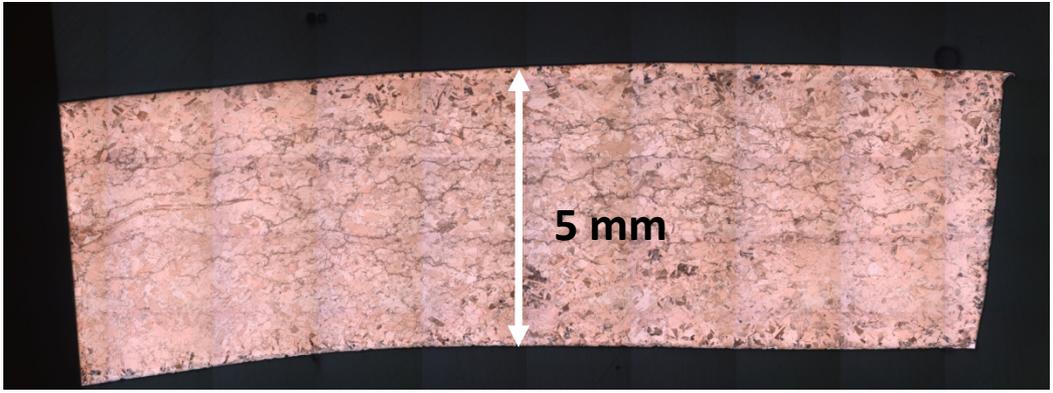
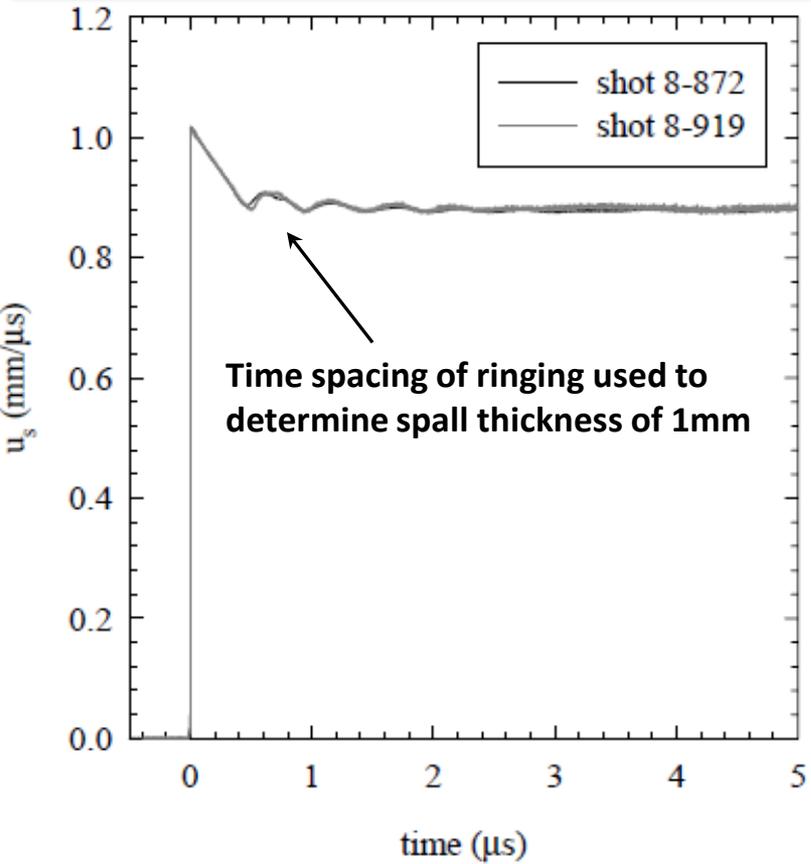


Typical recovered sample showing spall layers

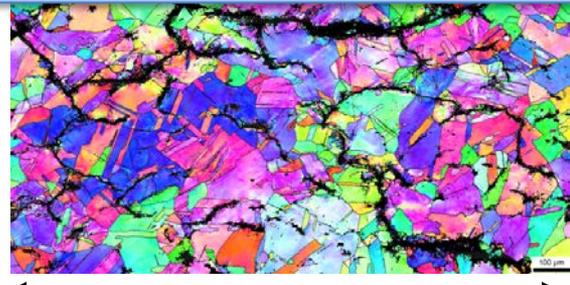
Anomalous results from previous LANL experiments*

Surface velocity suggests a spall layer

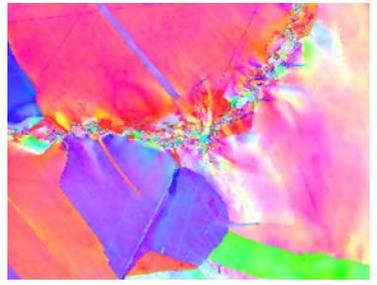
but recovered samples do not!



Zoomed in region viewed with orientation imaging microscopy (OIM)



Hi-Mag OIM shows small crystals in damage features



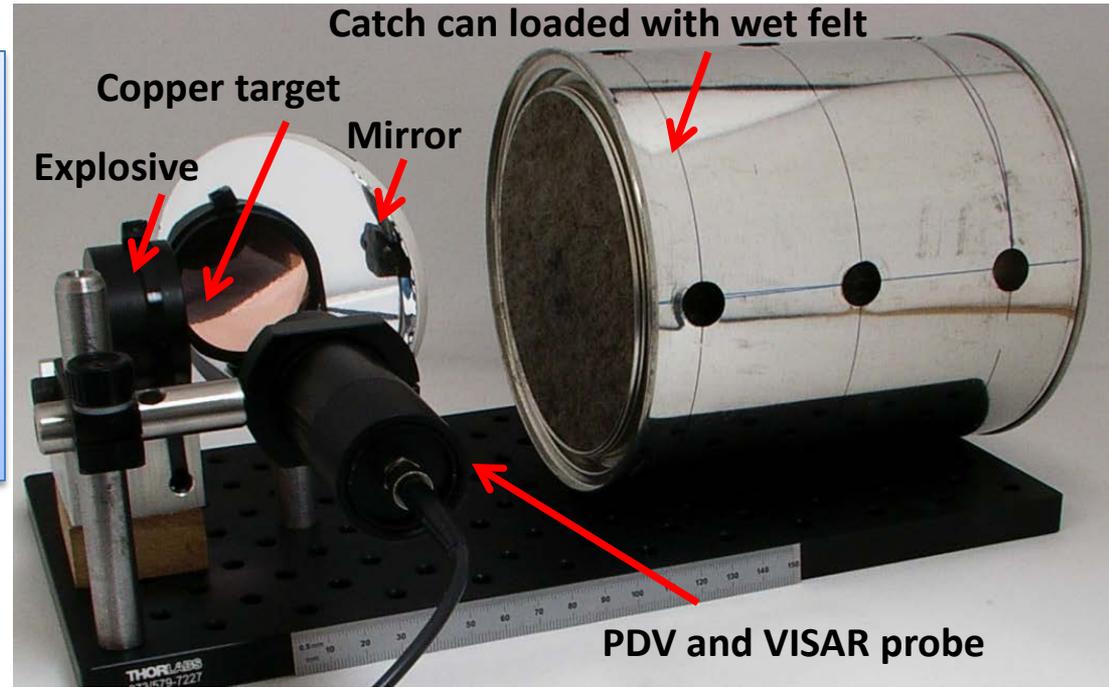
*Baratol plane wave generator experiment, SCCM 2005, Koller, et. al.

Soft recovery experiments were performed to reproduce anomaly

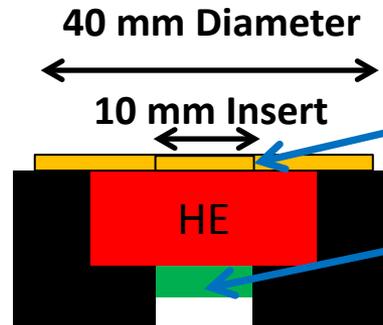
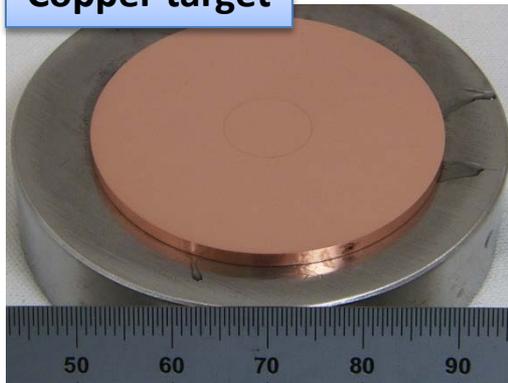
Combined PDV, VISAR, Radiography, and 2D simulation

Explore late time dynamics with long record length PDV and radiography

Used 25 x 10 mm Detasheet explosive (similar to Baratol). Single point initiated

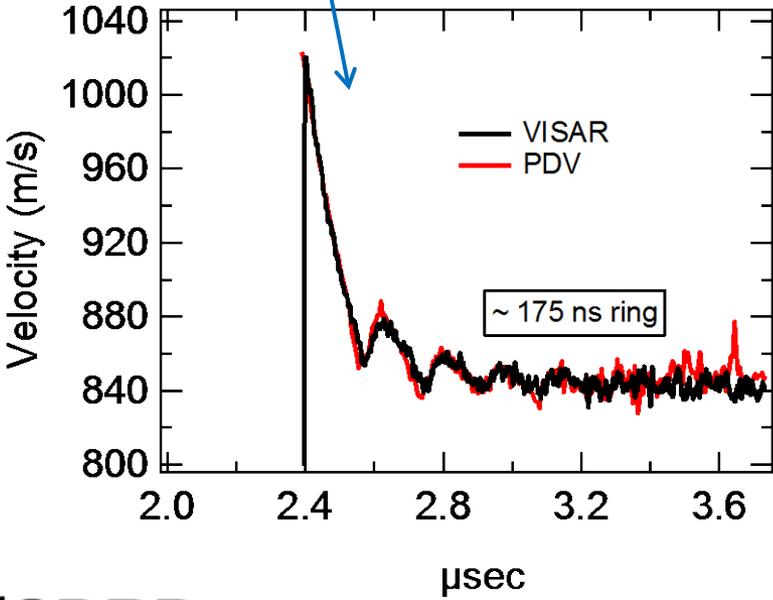
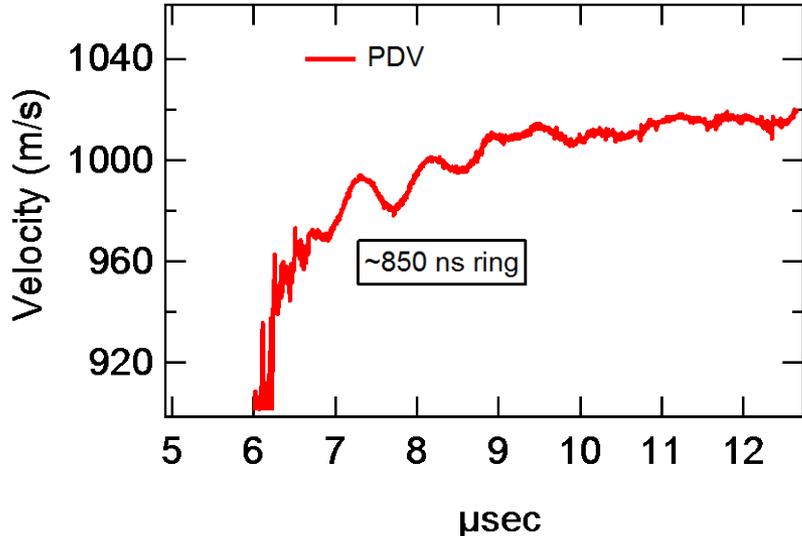
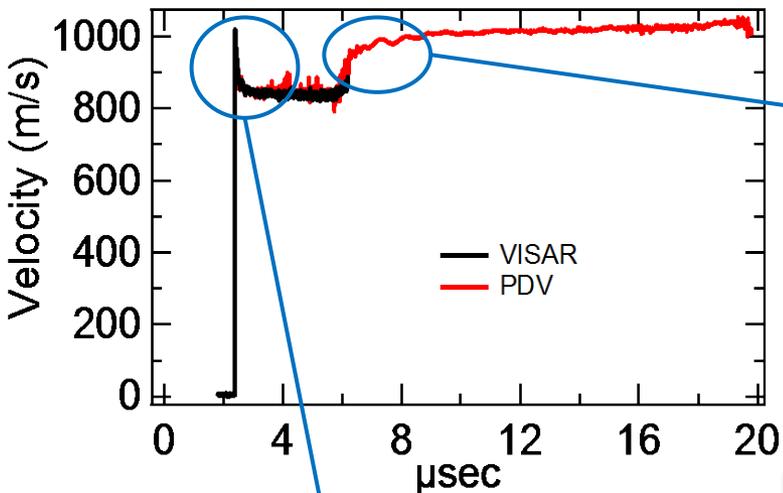


Copper target



Insert is same material from anomalous LANL experiments

Free surface velocity records indicate spall and a recompression bump



Early part of record indicates spall with a scab thickness of 400 μm.

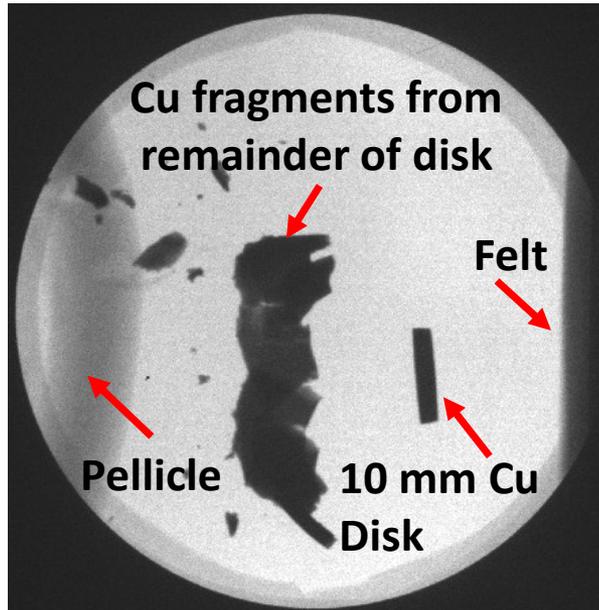
Late time velocity increase caused by bulk copper re-impacting spall layer (recompression).

Ringing after recompression indicates a thickness (2 mm) similar to that of the undamaged sample and could close voids*

*Becker, et. al, JAP 102, 093512 (2007)

Radiography and soft recovery shows shocked sample is in reasonably good shape

Radiograph 100 μ s after detonation



Recovered Sample



X-ray shows center disk intact 100 μ s after SBO and remainder of 40 mm sample is highly fragmented: good momentum trapping

10 mm disk is recovered in ok shape, but improvements to soft recovery were needed (requested)

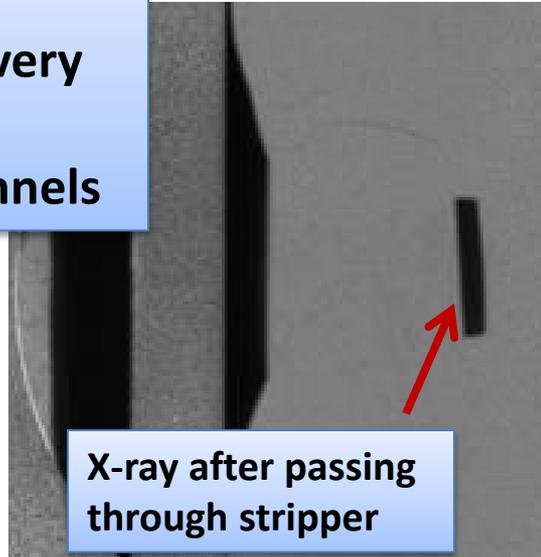
We improved our soft recovery experiments



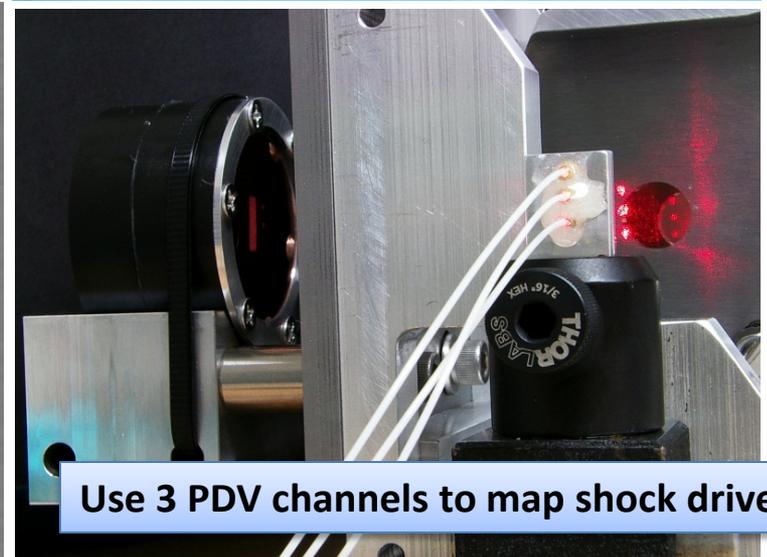
- Add a stripper to stop debris
- More “gentle” recovery in ballistics gel
- Added velocity channels



Sample captured in ballistics gel



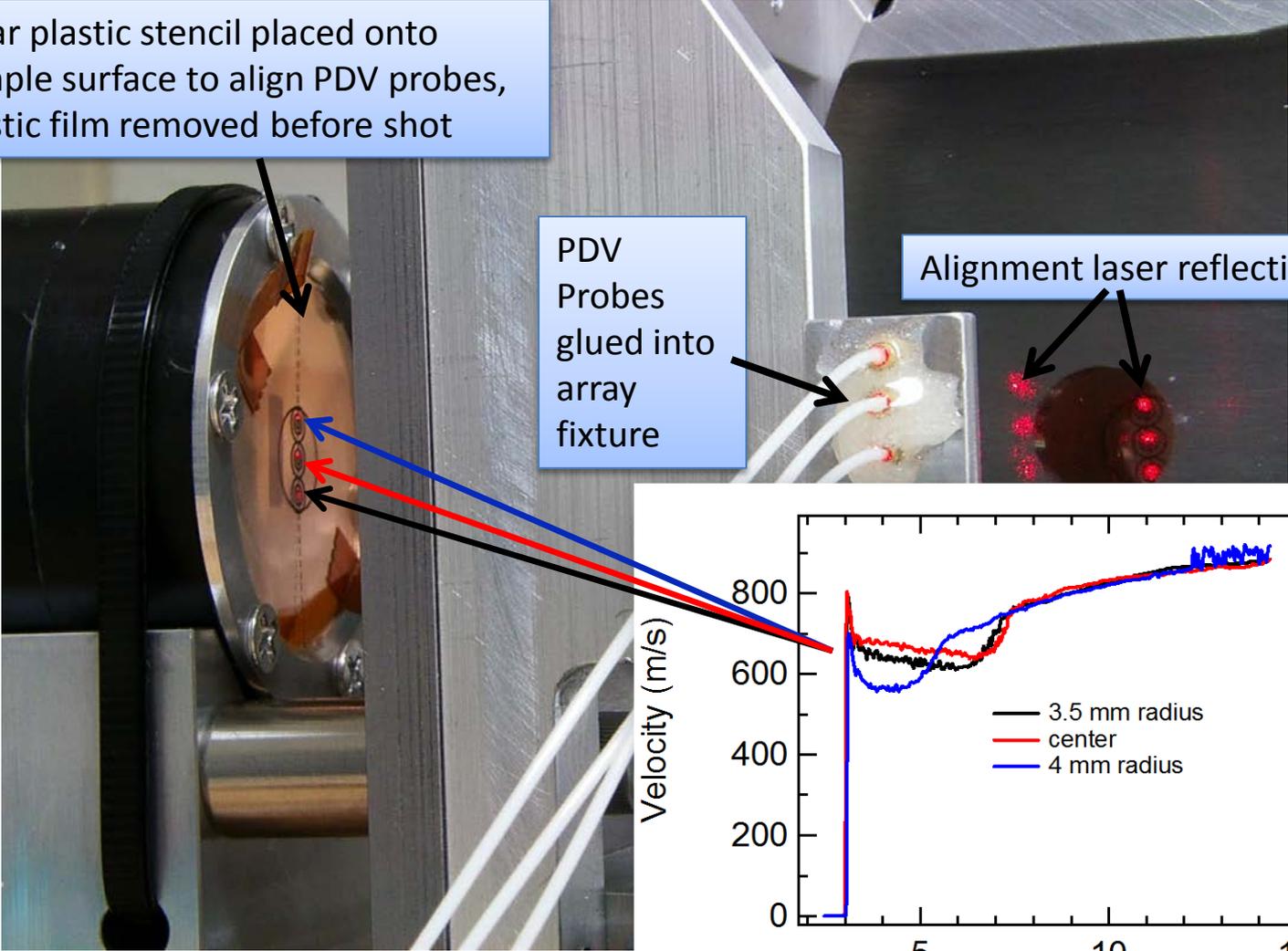
X-ray after passing through stripper



Use 3 PDV channels to map shock drive

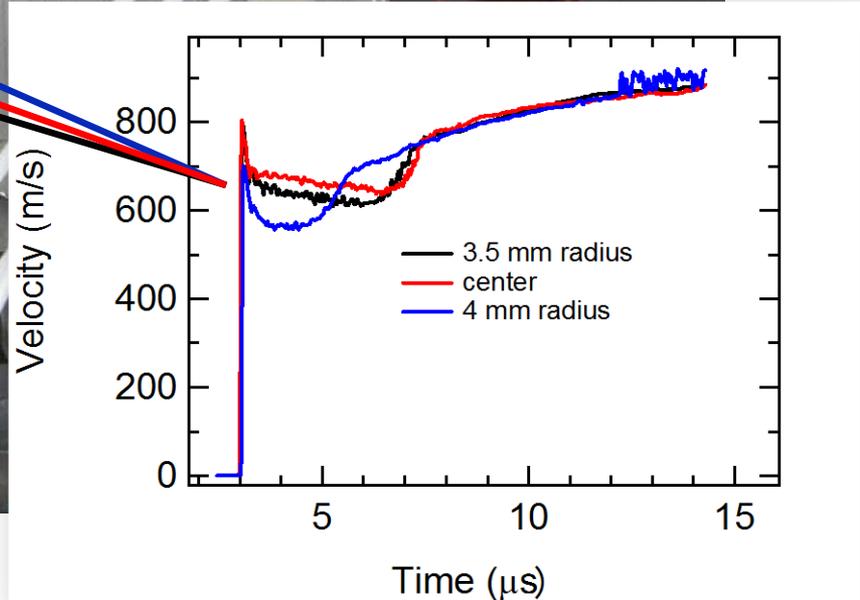
Velocity data suggests radial position is important because of drive curvature

Clear plastic stencil placed onto sample surface to align PDV probes, plastic film removed before shot



PDV Probes glued into array fixture

Alignment laser reflections in pellicle

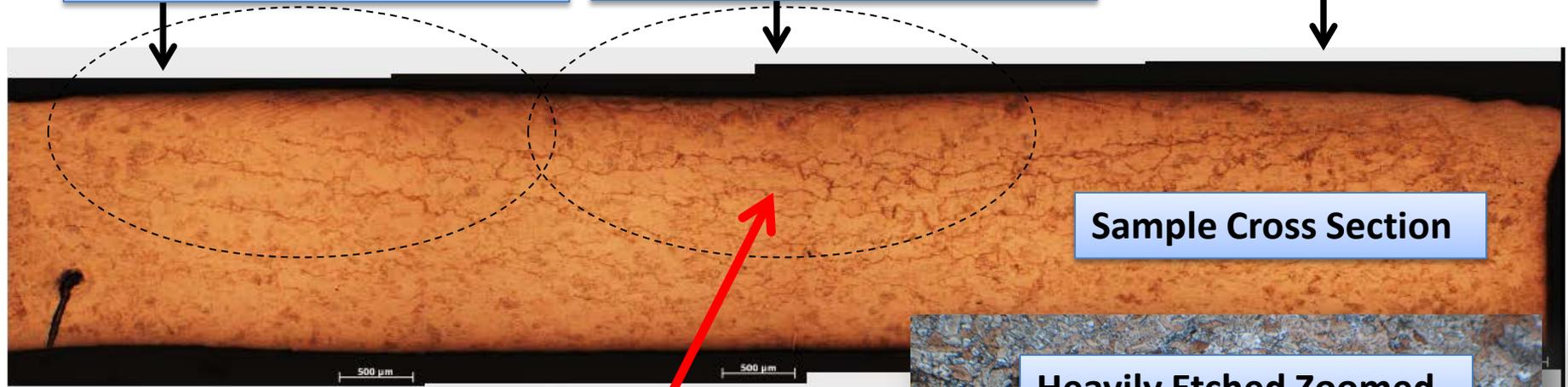


Metallography also suggests radial position is important

(Arrows mark nominal position of PDV probe)

Damage zone no longer parallel with sample surface

Damage zone relatively parallel with sample surface



Sample Cross Section

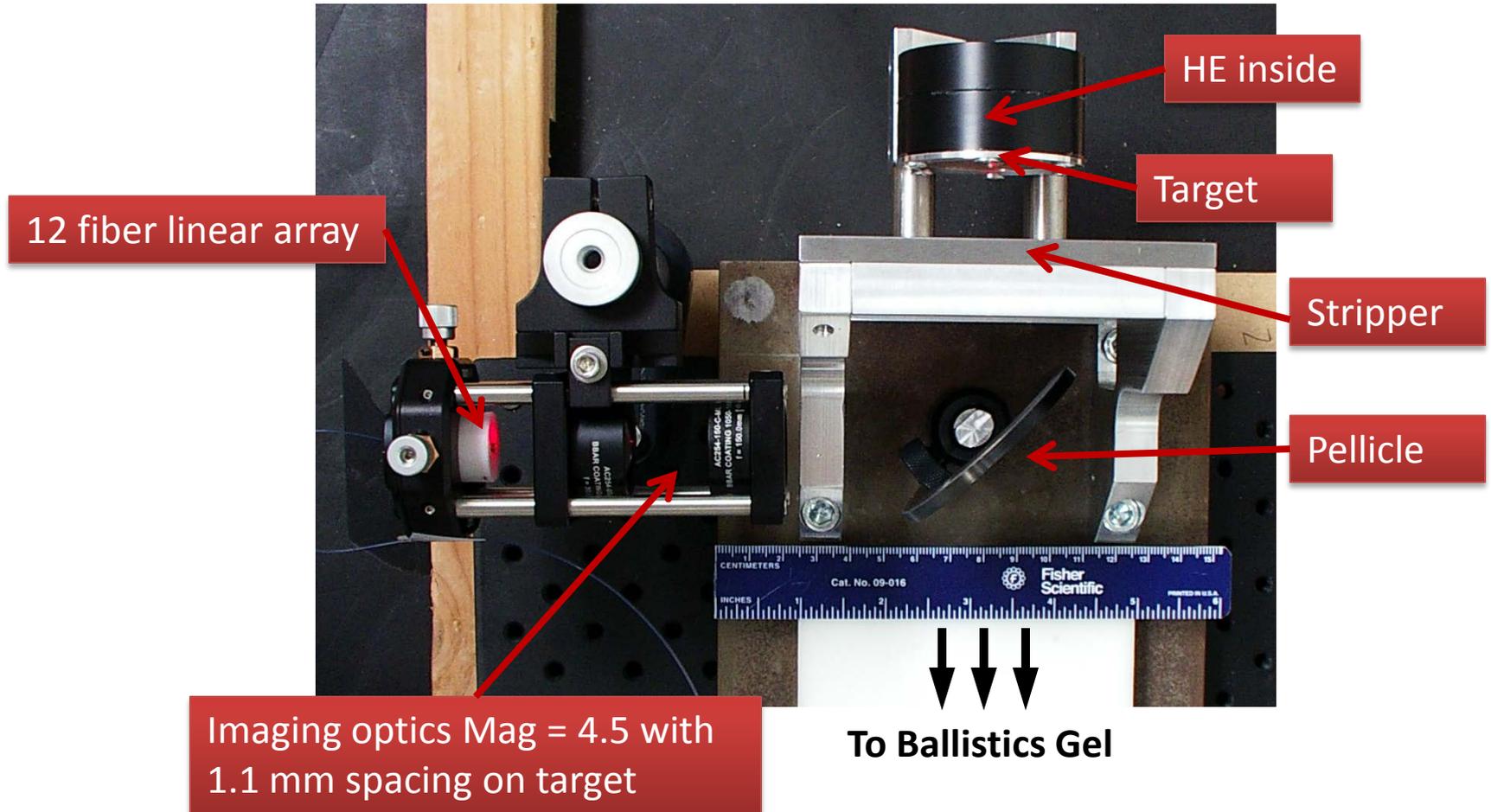
Heavily Etched Zoomed



Damage features consistent with anomalous LANL Baratol experiments

These damage features may be opened and closed voids, heat generated may have caused localized melting. This explains the apparent recrystallization in damage features

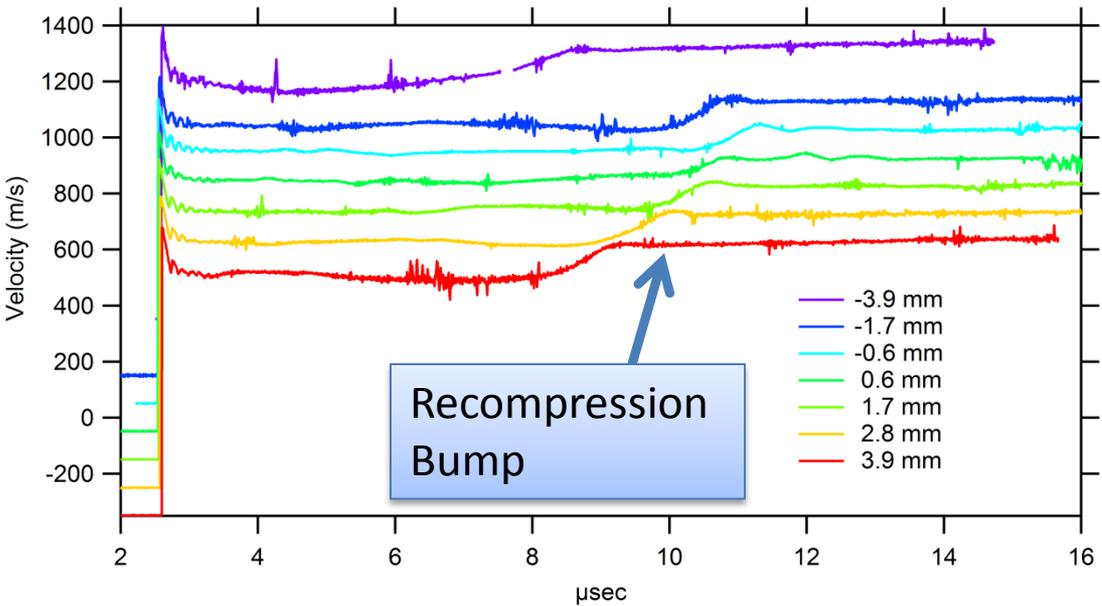
MPDV system used to obtain 12 velocity points across line to examine the radial position dependence



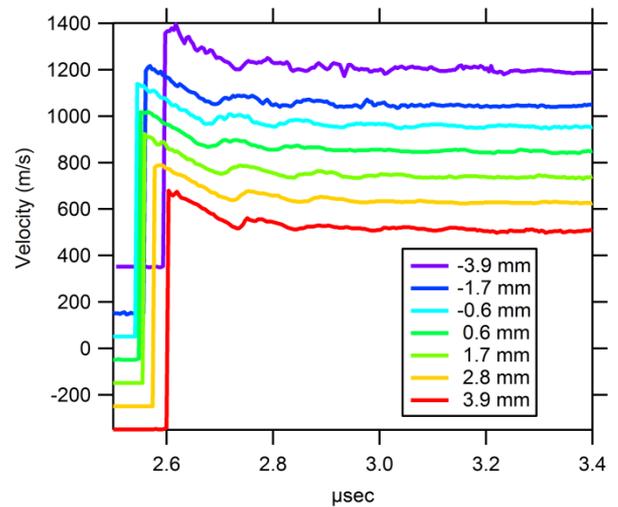
We also varied Cu sample thickness to change recompression amplitude

Velocity on 2 mm thick copper sample with Detasheet HE

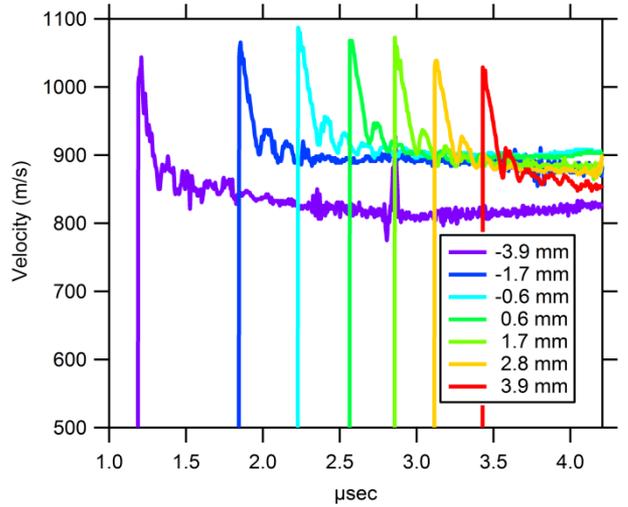
Staggered Velocity Plot



Staggered Velocity Plot (Zoom)



Staggered Time Plot (Zoom)

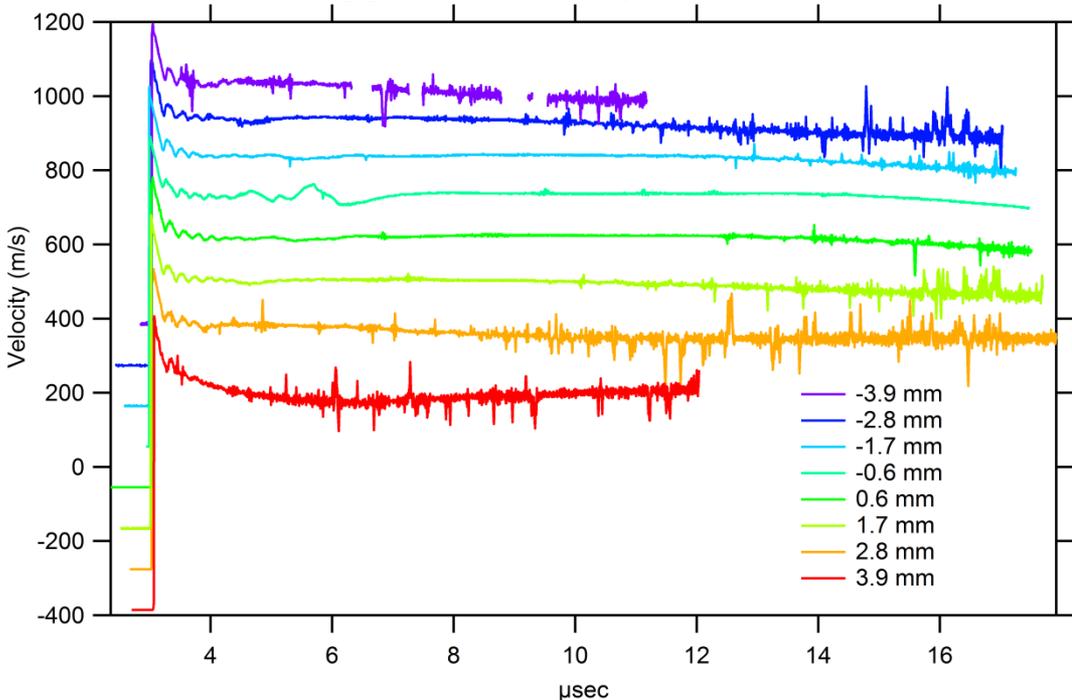


2 mm sample shows recompression bump. Drive curvature from single point detonation is clearly evident.

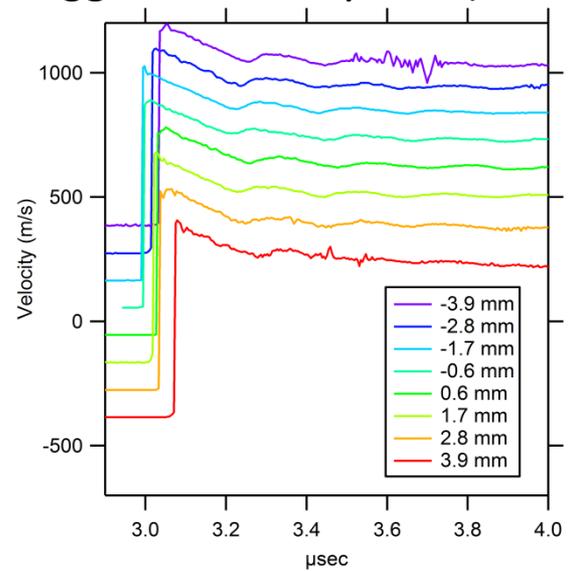
- Shock break out at $r = 4$ mm is 60 ns
- Center vel = 1090 m/s, $r = 4$ mm is 1030 m/s

Velocity on 4 mm thick copper sample with Detasheet HE

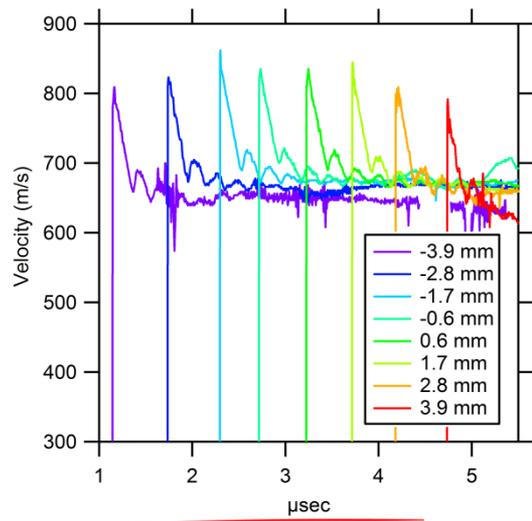
Staggered Velocity Plot



Staggered Velocity Plot (Zoom)



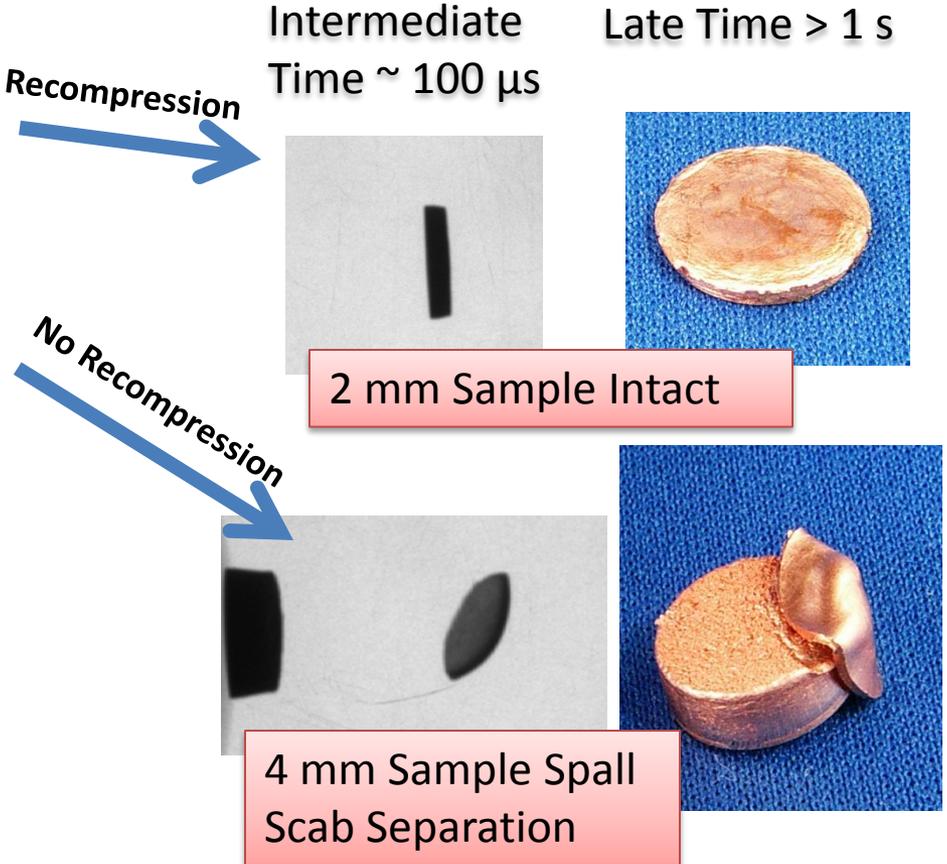
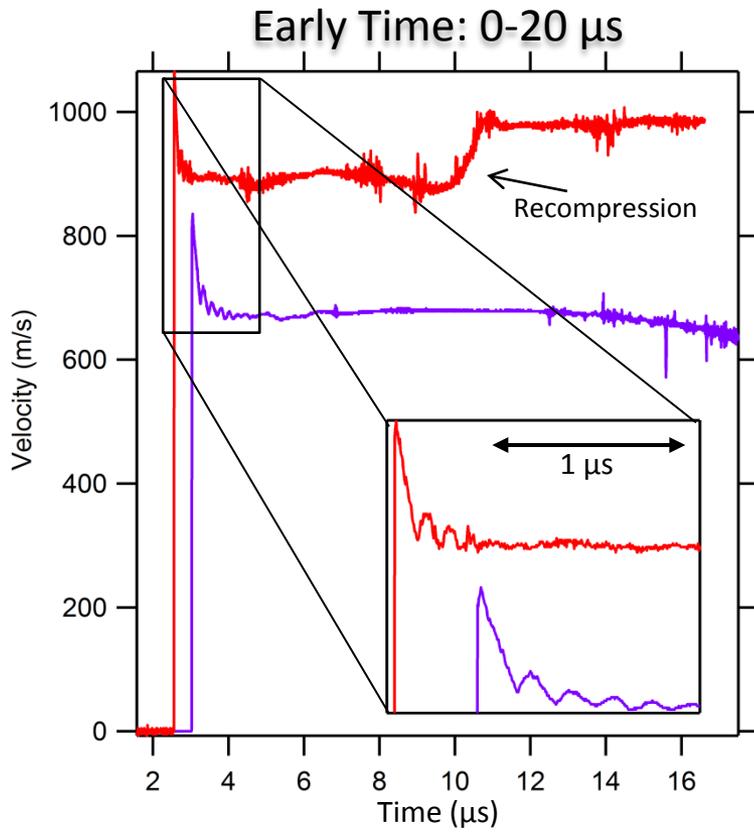
Staggered Time Plot (Zoom)



4 mm sample doesn't have recompression.
Drive curvature slightly less than 2 mm exp.

- Shock break out at $r = 4$ mm is 50 ns
- Center vel = 830 m/s, $r = 4$ mm is 780 m/s

Recompression after spall welds spall scab onto bulk sample



Thin (1.9 mm) sample spalls and recompresses, stays intact.
Thick (4.0 mm) sample spalls and does not recompress, spall scab separates.
Peak stress and release rate lower for thick sample with spall scab separation, inconsistent with previous release rate hypothesis.*

Peak stress and release rates are similar to the anomalous LANL experiments (Final Slide)

Release Rate, Spall Strength, Peak Stress and Spall Thickness for Damage Experiments

Experiment	Δu_{fs} (m/s)	Release rate (m/s ²)	Spall strength (GPa)	Peak Stress (GPa)	Estimated spall thickness (mm)	Time spacing in 1st spall ring (ns)
Detasheet (2 mm Cu)	160	13.3E+08	3.1	21	0.29	120
Detasheet (4 mm Cu)	135	6.8E+08	2.6	17	0.52 ^a	220
Baratol (Darcie)	139	6.7E+08	2.7	22.2	1.04	439

12 point MPDV used to investigate spall and recompression phenomena.

Recompression after spall can close voids (“heal” damage).

Recompression caused by explosive gasses accelerating bulk sample until it impacts spall scab.

Thick samples never catch up to spall scab

More experiments with varied sample thickness in progress

^aRecovered Spall Scab Thickness From Mass Measurement = 0.50 mm

